

This safety data sheet was created pursuant to the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Revision date 13-Sep-2022

Revision Number 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name Figure 4® Tough Clear

Product Code(s) 420119

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use For use in Figure 4® systems

Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Manufacturer

3D Systems GmbH
Waldecker Straße 13
64546 Moerfelden-Walldorf
Germany

For further information, please contact

E-mail address moreinfo@3dsystems.com

Non-Emergency Telephone Number +49 6105 3248100

1.4. Emergency telephone number

Emergency Telephone - + 1 703 527 3887 - Chemtrec

Poison Center Notification

Europe 112

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Acute toxicity - Oral	Category 4 - (H302)
Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 1 - (H318)
Skin sensitization	Category 1 - (H317)
Reproductive toxicity	Category 1B - (H360)
Specific target organ toxicity (repeated exposure)	Category 2 - (H373)
Chronic aquatic toxicity	Category 3 - (H412)

2.2. Label elements

Contains Poly(oxy-1,2-ethanediyl), .alpha.-hydro.omega.-[(1-oxo-2- propenyl)oxy]-, ether with 2-ethyl-2-(hydroxymethyl)-1,3propanediol (3:1), Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide, 2-Propen-1-one, 1-(4-morpholinyl)



Signal word
Danger

Hazard statements

H302 - Harmful if swallowed
 H315 - Causes skin irritation
 H317 - May cause an allergic skin reaction
 H318 - Causes serious eye damage
 H360 - May damage fertility or the unborn child
 H373 - May cause damage to organs through prolonged or repeated exposure
 H412 - Harmful to aquatic life with long lasting effects

EUH208 - Contains Poly(oxy-1,2-ethanediyl), .alpha.-hydro.omega.-[(1-oxo-2- propenyl)oxy]-, ether with 2-ethyl-2-(hydroxymethyl)-1,3propanediol (3:1), 2-Propen-1-one, 1-(4-morpholinyl) May produce an allergic reaction.

Precautionary Statements - EU (§28, 1272/2008)

P201 - Obtain special instructions before use
 P202 - Do not handle until all safety precautions have been read and understood
 P260 - Do not breathe dust/fume/gas/mist/vapors/spray
 P264 - Wash face, hands and any exposed skin thoroughly after handling
 P270 - Do not eat, drink or smoke when using this product
 P272 - Contaminated work clothing should not be allowed out of the workplace
 P273 - Avoid release to the environment
 P280 - Wear protective gloves/protective clothing/eye protection/face protection
 P321 - Specific treatment: Wash contaminated skin with soap and water. Wash eyes with clean water for about 15 minutes.
 P308 + P313 - IF exposed or concerned: Get medical advice/attention
 P314 - Get medical advice/attention if you feel unwell
 P310 - Immediately call a POISON CENTER or doctor/physician
 P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
 P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention
 P362 + P364 - Take off contaminated clothing and wash it before reuse
 P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P301 + P312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 P330 - Rinse mouth
 P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

2.3. Other hazards

Use with local exhaust ventilation. Store out of direct sunlight, UV light sources or heat.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	Weight-%	REACH registration number	EC No	Classification according to
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				Regulation (EC) No. 1272/2008 [CLP]
Poly(oxy-1,2-ethanediyl), .alpha.-hydro.omega.-[(1-oxo-2- propenyl)oxy]-, ether with 2-ethyl-2-(hydroxymethyl)-1,3propanediol (3:1) 28961-43-5	35 - 45	No data available	500-066-5	Eye Irrit. 2 (H319) Skin Sens. 1 (H317) Aquatic Chronic 3 (H412)
2-Propen-1-one, 1-(4-morpholinyl) 5117-12-4	15 - 25	No data available	418-140-1	Acute Tox. 4 (H302) Eye Dam. 1 (H318) Skin Sens. 1 (H317) STOT RE 2 (H373)
2- Propenoic acid ester	15 - 25	No data available	-	Acute Tox. 4 (H302) Skin Corr. 2 (H315)
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide 75980-60-8	1 - 5	No data available	278-355-8	Skin Sens. 1 (H317) Repr. 1B (H360F) Aquatic Chronic 2 (H411)
None Hazardous Components NA	1 - 10	No data available	-	-

Full text of H- and EUH-phrases: see section 16
Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures
4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Ensure adequate ventilation. Avoid breathing vapors or mists. May cause respiratory irritation. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Avoid contact with eyes. Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	In the event of any complaints or symptoms, avoid further exposure. Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

Ingestion May be harmful if swallowed. If swallowed, seek medical advice immediately and show this container or label. Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Itching. Rashes. Hives.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Dry chemical, CO2, water spray or regular foam.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). Product is or contains a sensitizer. May cause sensitization by skin contact.

Hazardous combustion products Hydrocarbons. Carbon dioxide (CO2). Carbon monoxide. Nitrogen oxides (NOx).

5.3. Advice for firefighters

Special protective equipment for fire-fighters Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. Wear self contained breathing apparatus for fire fighting if necessary. Cool drums with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. In case of insufficient ventilation, wear suitable respiratory equipment. Avoid breathing (dust, vapor, mist, gas).

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable. Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use of certified respirators and chemical resistant gloves are required to avoid exposure to

any unreacted materials during spill clean-up (use of a 3M 6000 respirator with organic vapor cartridge A2 or half mask 3M 4251 is recommended). Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Prevention of secondary hazards Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Take off contaminated clothing and wash before reuse. Remove contaminated clothing and shoes. Use personal protection recommended in Section 8.

General hygiene considerations Use only with 3D Systems Figure 4 systems with installed and fully functional carbon filtration systems. Uncured parts should be transported in closed containers. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Storage class: LGK6.1B. Keep only in the original container. Store/keep away from direct sunlight and UV light sources. Store at temperatures not exceeding 35 °C/ 95 °F.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Biological occupational exposure limits

8.2. Exposure controls

Engineering controls Eyewash stations. Recommend users establish appropriate engineering control measures, including but not limited to local exhaust ventilation, in rooms/areas where printers are installed and in post-processing areas, to minimize inhalation exposure.

Personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand protection Impervious gloves. Wear suitable gloves. Impervious gloves.

Gloves			
Duration of contact	PPE - Glove material	Glove thickness	Break through time
Short term	Nitrile rubber	8 mm	

Skin and body protection Avoid contact with eyes, skin and clothing. Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Uncured parts should be transported in closed containers. Wear skin and eye/face protection PPE during part processing. Use of a dust mask is recommended during cleaning surfaces with dust or when dust generation is a possibility during sanding or grinding operations.

General hygiene considerations Use only with 3D Systems Figure 4 systems with installed and fully functional carbon filtration systems. Uncured parts should be transported in closed containers. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

Environmental exposure controls Do not allow to enter into soil/subsoil. Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Color	colorless
Odor	Mild Acrylic.
Odor threshold	No information available

Remarks -

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	No data available	-
Boiling point / boiling range	No data available	-
Flammability (solid, gas)	No data available	-
Flammability Limit in Air		-
Upper flammability or explosive limits	-	
Lower flammability or explosive limits	-	
Flash point	No data available	-
Autoignition temperature	No data available	-
Decomposition temperature		-
pH	No data available	-
pH (as aqueous solution)	No data available	-
Kinematic viscosity	No data available	-
Dynamic viscosity	No data available	-
Water solubility	No data available	-
Solubility(ies)	No data available	-
Partition coefficient	No data available	-
Vapor pressure	No data available	-
Relative density	No data available	-

Bulk density	No data available	
Liquid Density	No data available	
Relative vapor density	No data available	-
Particle characteristics		-
Particle Size	-	
Particle Size Distribution	-	

9.2. Other information

9.2.1. Information with regard to physical hazard classes
Not applicable -

9.2.2. Other safety characteristics
No information available -

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity Stable under normal conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Store out of direct sunlight, UV light sources or heat.

10.5. Incompatible materials

Incompatible materials Strong oxidizing agents, strong acids, and strong bases. Strong acids. Strong bases. Strong oxidizing agents.

10.6. Hazardous decomposition products

Hazardous decomposition products Thermal decomposition can lead to release of irritating and toxic gases and vapors.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

Numerical measures of toxicity

Acute toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Poly(oxy-1,2-ethanediyl), .alpha.-hydro.omega.-[(1-oxo-2-propenyl)oxy]-, ether with 2-ethyl-2-(hydroxymethyl)-1,3propanediol (3:1)		> 13200 mg/kg (Rabbit)	
2-Propen-1-one, 1-(4-morpholinyl)		> 2000 mg/kg (Rat)	
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide		> 2000 mg/kg (Rat)	

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity Contains a known or suspected reproductive toxin. Classification based on data available for ingredients. May damage fertility or the unborn child.

The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as reproductive toxins.

Chemical name	European Union
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	Repr. 2

STOT - single exposure No information available.

STOT - repeated exposure May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard No information available.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Unknown aquatic toxicity Contains 48.99888 % of components with unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Poly(oxy-1,2-ethanediyl), .alpha.-hydro.omega.-[(1-oxo-2-propenyl)oxy]-, ether with 2-ethyl-2-(hydroxymethyl)-1,3propanediol (3:1)	-	LC50: =1.95mg/L (96h, Danio rerio)	-	-

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products	Reduce waste by attempting to utilize product completely. Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.
Contaminated packaging	Do not reuse empty containers.
Waste codes / waste designations according to EWC / AVV	070208.

SECTION 14: Transport information

IATA

14.1 UN number or ID number	Not regulated
14.2	
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

IMDG

14.1 UN number or ID number	Not regulated
14.2	
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special precautions for user	
Special Provisions	None
14.7 Maritime transport in bulk according to IMO instruments	No information available

RID

14.1 UN number or ID number	Not regulated
14.2	
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

ADR

14.1 UN number or ID number	Not regulated
14.2	
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

France
Occupational Illnesses (R-463-3, France)

Germany
Water hazard class (WGK) obviously hazardous to water (WGK 2)

Switzerland

Netherlands

Chemical name	Netherlands - List of Carcinogens	Netherlands - List of Mutagens	Netherlands - List of Reproductive Toxins
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	-	-	Fertility Category 2

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorizations and/or restrictions on use:

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Chemical name	Restricted substance per REACH Annex XVII	Substance subject to authorization per REACH Annex XIV
2-Propen-1-one, 1-(4-morpholinyl) - 5117-12-4	75.	
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide - 75980-60-8	75.	

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

International Inventories

TSCA	All ingredients are listed (Active) or exempt.
DSL/NDSL	Does not comply
EINECS/ELINCS	All ingredients are listed or exempt.
ENCS	All ingredients are listed or exempt.
IECSC	All ingredients are listed or exempt.
KECL	All ingredients are listed or exempt.
PICCS	Does not comply
AICS	Does not comply
TCSI	All ingredients are listed or exempt.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
TCSIL - Taiwan Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemical Substances

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

H225 - Highly flammable liquid and vapor
 H302 - Harmful if swallowed
 H304 - May be fatal if swallowed and enters airways
 H315 - Causes skin irritation
 H317 - May cause an allergic skin reaction
 H318 - Causes serious eye damage
 H319 - Causes serious eye irritation
 H335 - May cause respiratory irritation
 H336 - May cause drowsiness or dizziness
 H360F - May damage fertility
 H361d - Suspected of damaging the unborn child
 H373 - May cause damage to organs through prolonged or repeated exposure
 H400 - Very toxic to aquatic life
 H410 - Very toxic to aquatic life with long lasting effects
 H411 - Toxic to aquatic life with long lasting effects
 H412 - Harmful to aquatic life with long lasting effects

Legend

SVHC: Substances of Very High Concern for Authorization:

Legend Section 8: Exposure controls/personal protection

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)
 Ceiling Maximum limit value * Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Skin sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration hazard	Calculation method

Ozone

Calculation method

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

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End of Safety Data Sheet